

**DRILL, PNEUMATIC, DRIFTER: BOOM-TYPE;
CRAWLER-MOUNTED; SELF-PROPELLED
(INGERSOLL-RAND MODELS CM150A/D475A AND CM225/D475A)
NSN 3820-00-854-4149 AND NSN 3820-00-410-5549**

References: TM 5-3820-239-15, FM 9-207, and C9100-IL

REPORTING OF ERRORS

You can improve this publication by calling attention to errors and by recommending improvements and by stating your reasons for the recommendation. Your letter or DA Form 2028, *Recommended Changes to Publications and Forms*, should be mailed directly to Commander, U.S. Army Tank-Automotive Command, ATTN: AMSTA-MB, Warren, MI 48397-5000. A reply will be furnished directly to you.

NOTES

This LO is for crew (C) or unit (0) maintenance. Lube intervals (on-condition or hard time) are based on normal operation. Lube more during constant use, and less during inactive periods. Use correct grade of lubricant for seasonal temperature expected.

On the pictures, a dashed line (-----) means lube points on both sides.

This drill is not enrolled in the Army Oil Analysis Program. HARDTIME INTERVALS APPLY.

WARNING

Dry cleaning solvent P-D-680 is toxic and flammable. Wear protective gloves and use in a well ventilated area. Avoid contact with skin, eyes, and clothes and do not breathe vapors. Do not use near open flame or excessive heat. The flash point is 100-138 degrees F (38-50 degrees C). If you become dizzy while using cleaning solvent, get fresh air immediately and get medical aid. If contact with eyes is made, wash your eyes with water and get medical aid immediately.

Clean parts or fittings with dry cleaning solvent (SD), Type II or equivalent. Dry before lubricating. Relubricate all items found contaminated after fording or washing.

If your crawler is equipped with the retrofit kit, see Card 9. Card 9 contains the only lubrication authorized for the retrofit kit. The instructions on Card 9 superseded all other lubrication instructions for the feedshell assembly. To determine if your crawler is equipped with the retrofit kit, check the part number stamped on the gearbox mounting plate. If the part number is "20010," your unit is equipped with the retrofit kit.

DISTRIBUTION STATEMENT A. Approved for public release; distribution is unlimited.

LUBRICANT INTERVAL

INTERVAL LUBRICANT

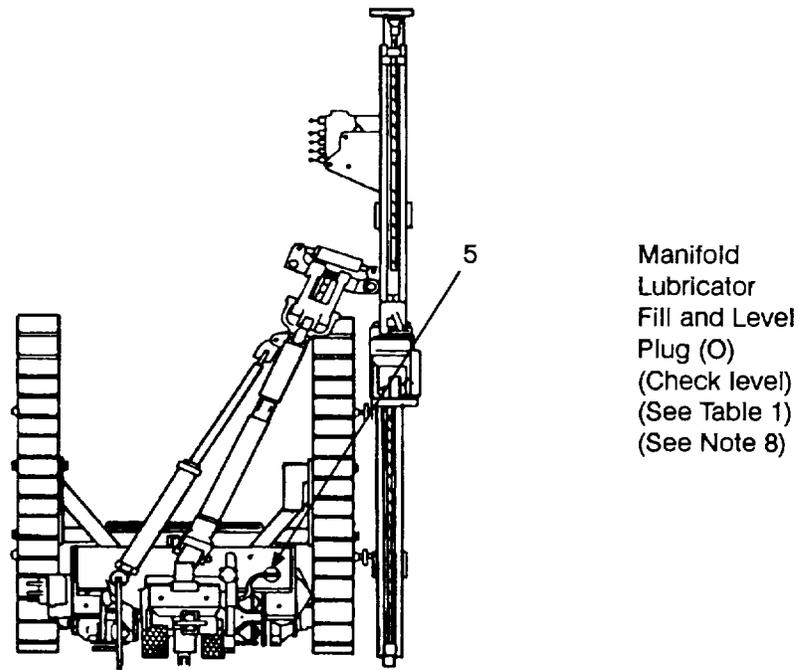


Figure 1. Lubrication Performed at 5-hour Intervals

Drill Guides (O)

GAA 10

GMD Drill Steel Shank (O) Pieces and Bits

Propelling Air Motor and Traction Drive Level Plug (O) (Check level)

10

GAA Swing Cylinder (O) (3 fittings)

Propelling Air Motor and Traction Drive Fill Cap (O) (Check level) (See Table 1)

OE/HDO 10

GAA Tower Sprocket (O) (Top)

Propelling Control Valve (O) (2 fittings)

GAA 10

Final Drive Level (O) (Check level)

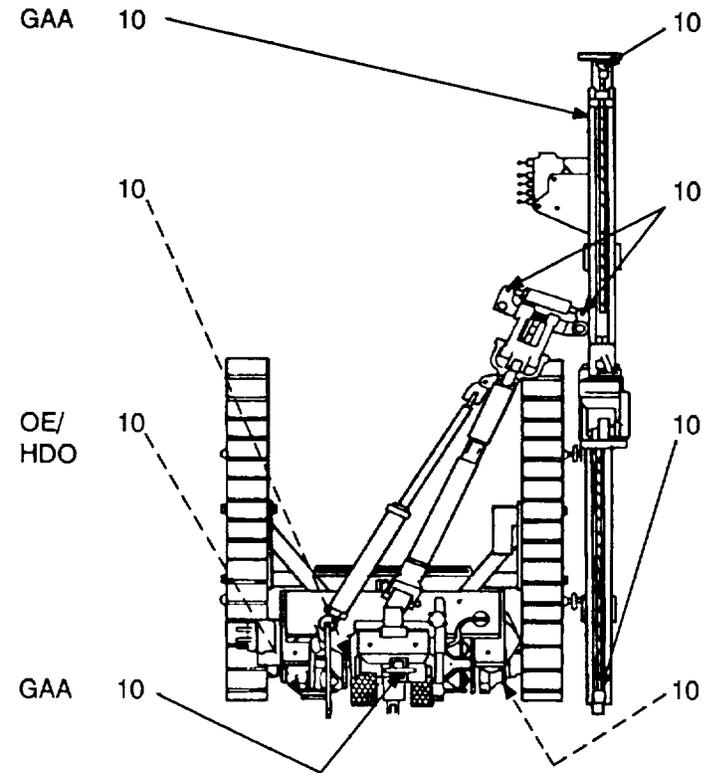


Figure 2. Lubrication Performed at 10-hour Intervals (Sheet 1 of 3)

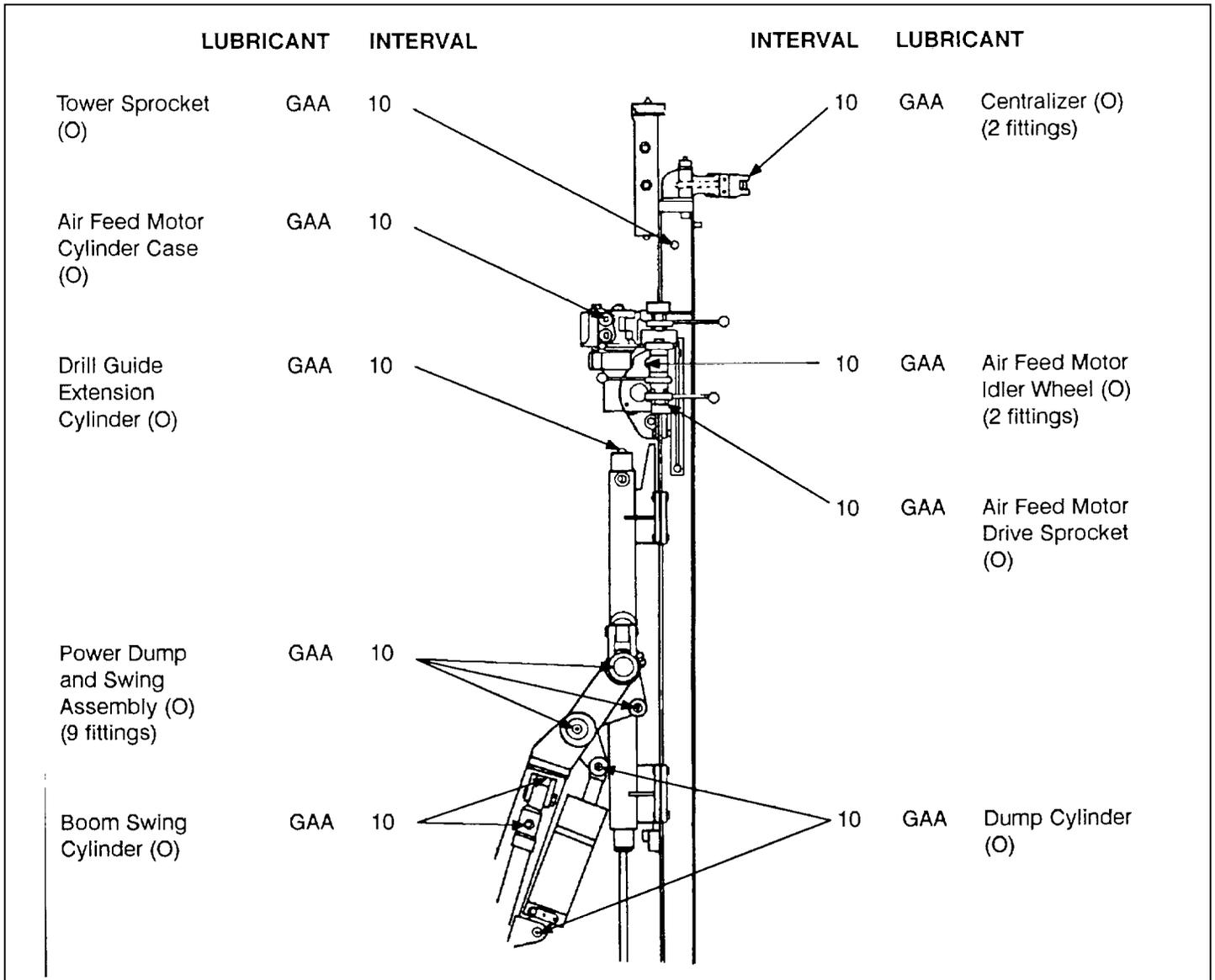


Figure 2. Lubrication Performed at 10-hour Intervals (Sheet 2 of 3)

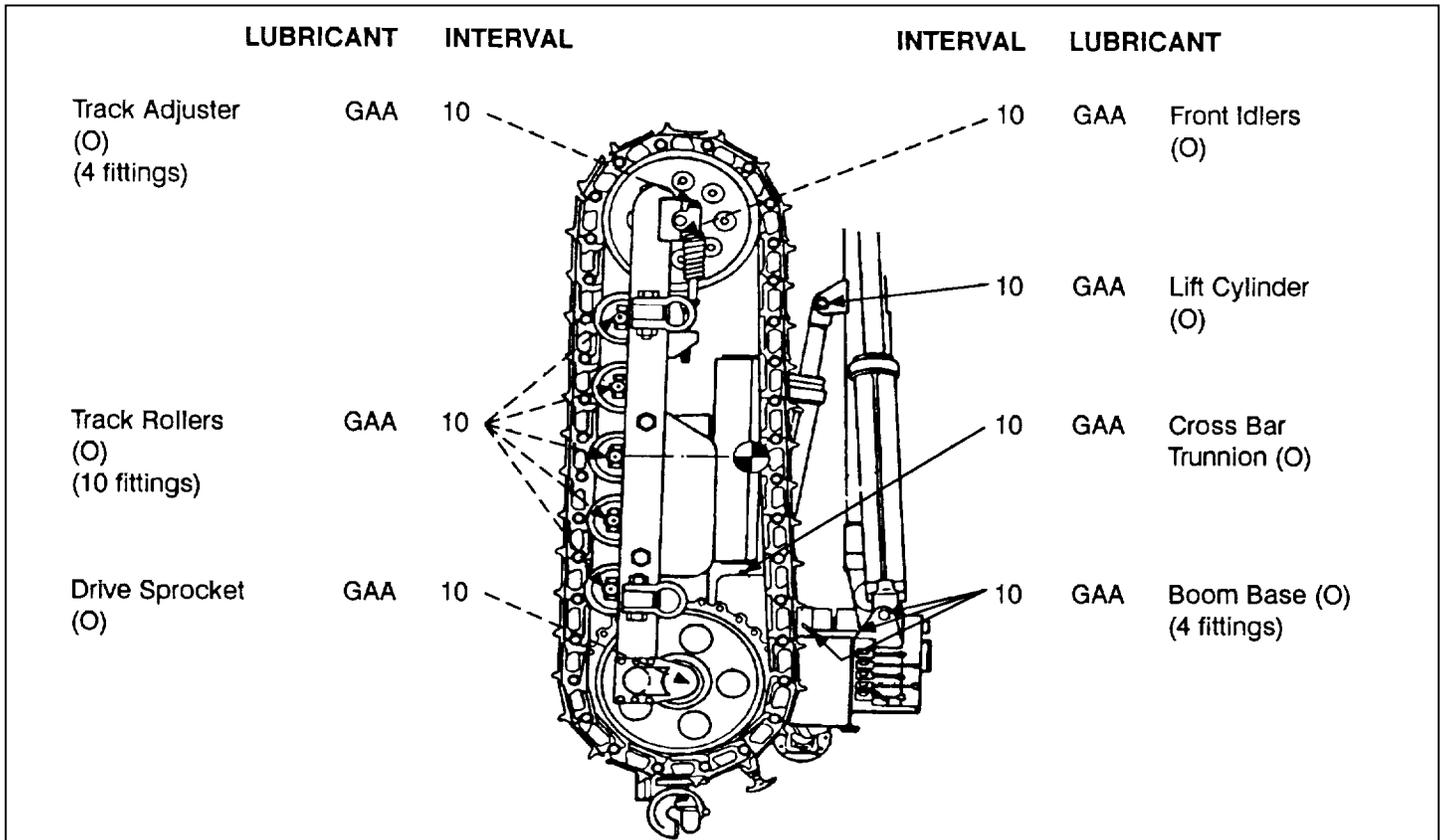


Figure 2. Lubrication Performed at 10-hour Intervals (Sheet 3 of 3)

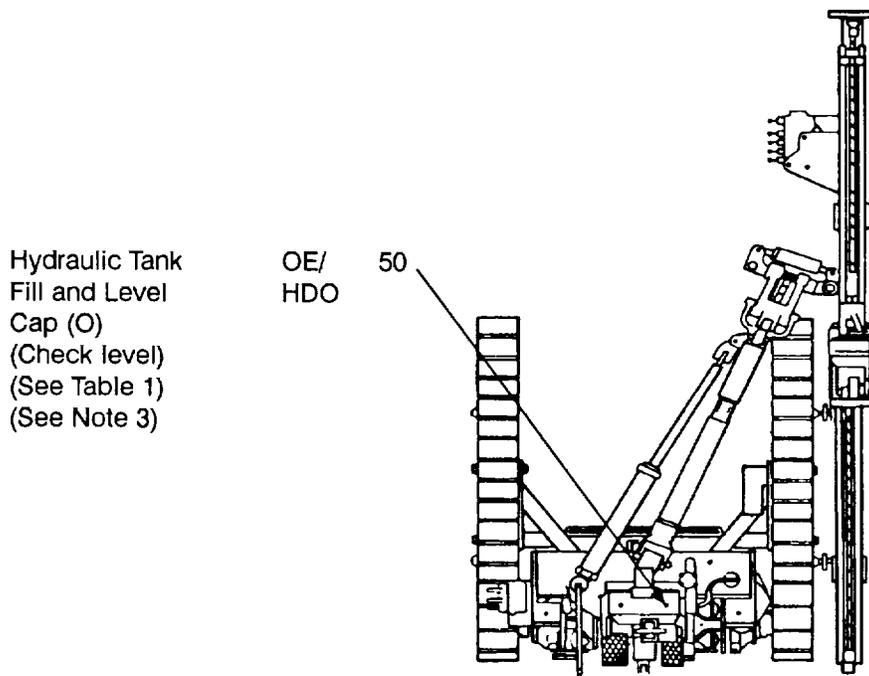


Figure 3. Lubrication Performed at 50-hour Intervals (Sheet 1 of 3)

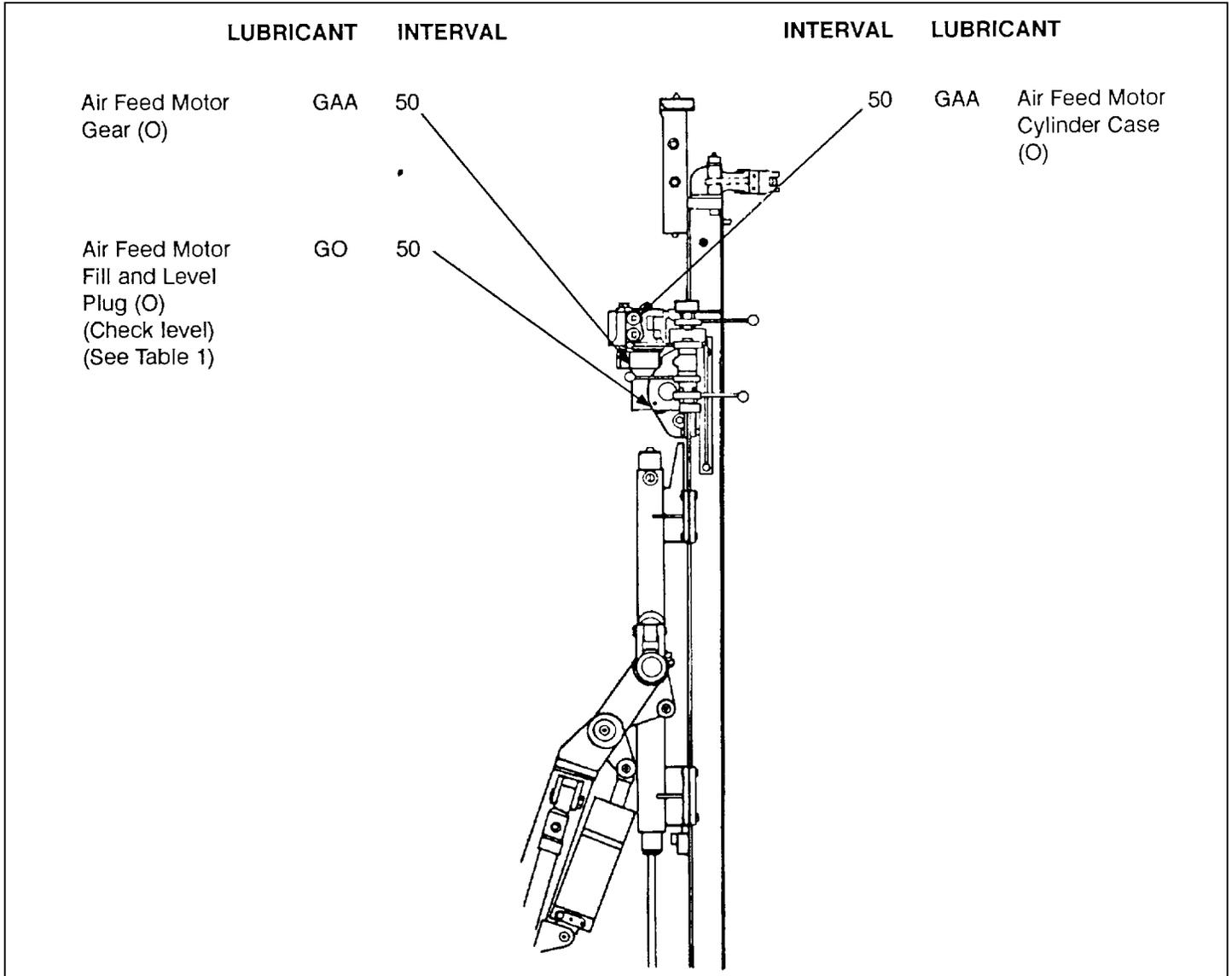


Figure 3. Lubrication Performed at 50-hour Intervals (Sheet 2 of 3)

LUBRICANT INTERVAL

INTERVAL LUBRICANT

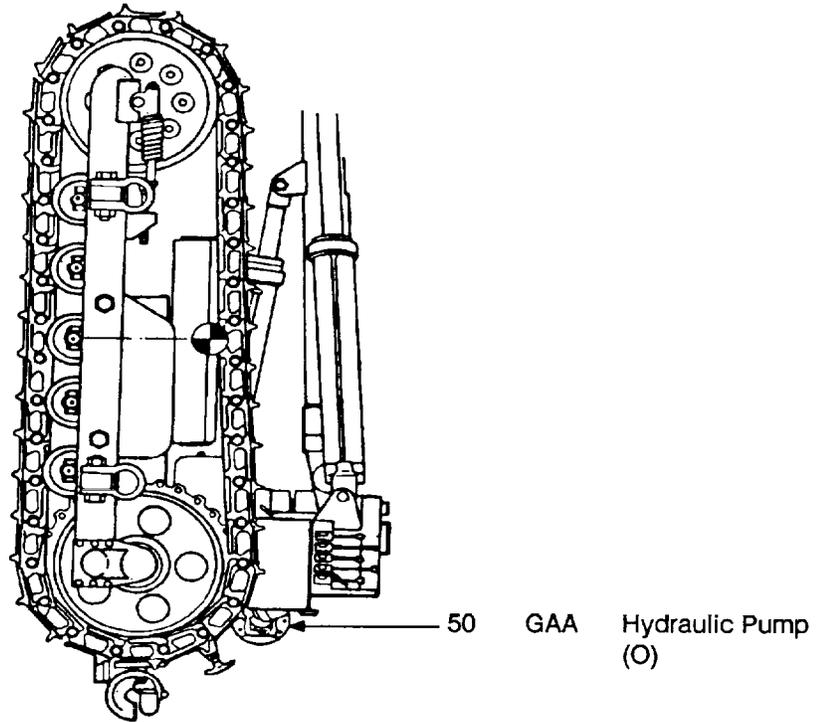


Figure 3. Lubrication Performed at 50-hour Intervals (Sheet 3 of 3)

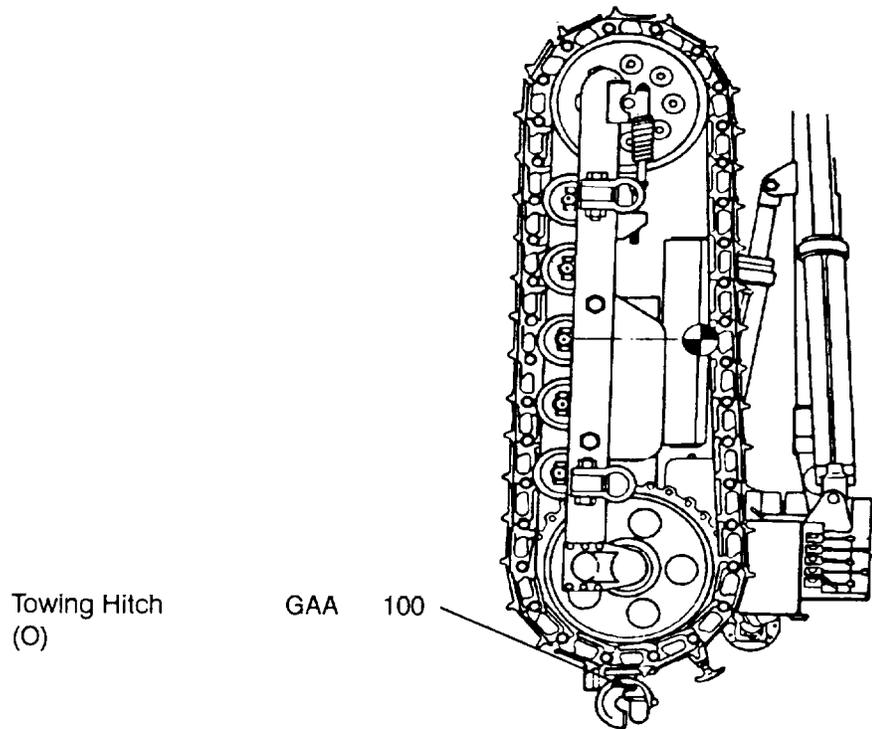
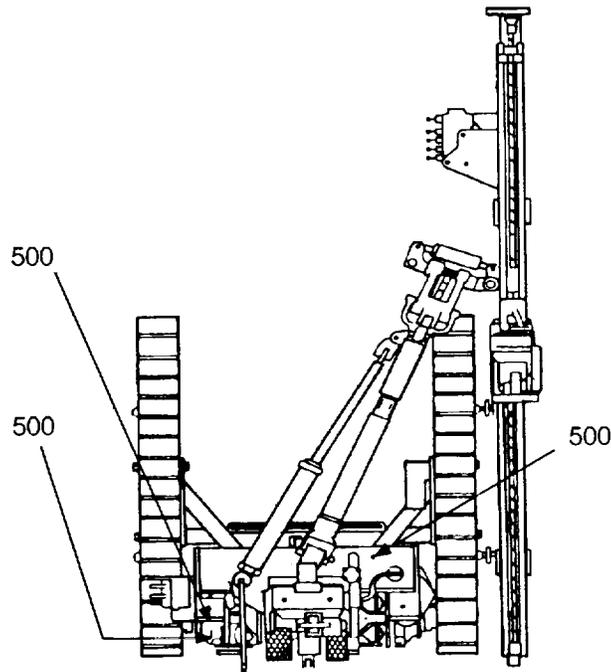


Figure 4. Lubrication Performed at 100-hour Intervals

LUBRICANT INTERVAL INTERVAL LUBRICANT

Traction Drive
Drain Plug (O)
(Drain and refill)

Propelling Air
Motor Drain Plug (O)
(Drain and refill)

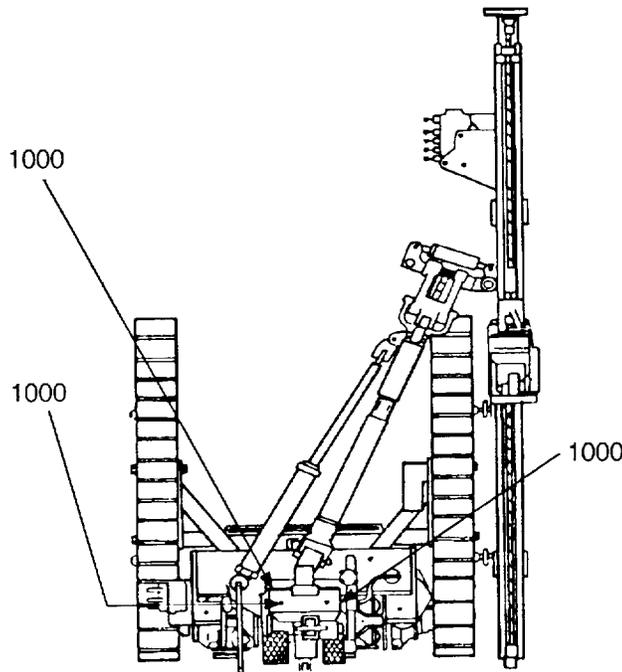


Manifold
Lubricator
Drain Plug (O)
(Drain and
refill)

Figure 5. Lubrication Performed at 500-hour Intervals

Hydraulic
System Oil
Strainer (O)
(Service)
(See Note 4)

Hydraulic Tank
Drain Plug (O)
(Drain and refill)



Hydraulic System
Filter (O)
(Service)
(See Note 5)

Figure 6. Lubrication performed at 1000-hour intervals

LUBRICANT INTERVAL

INTERVAL LUBRICANT

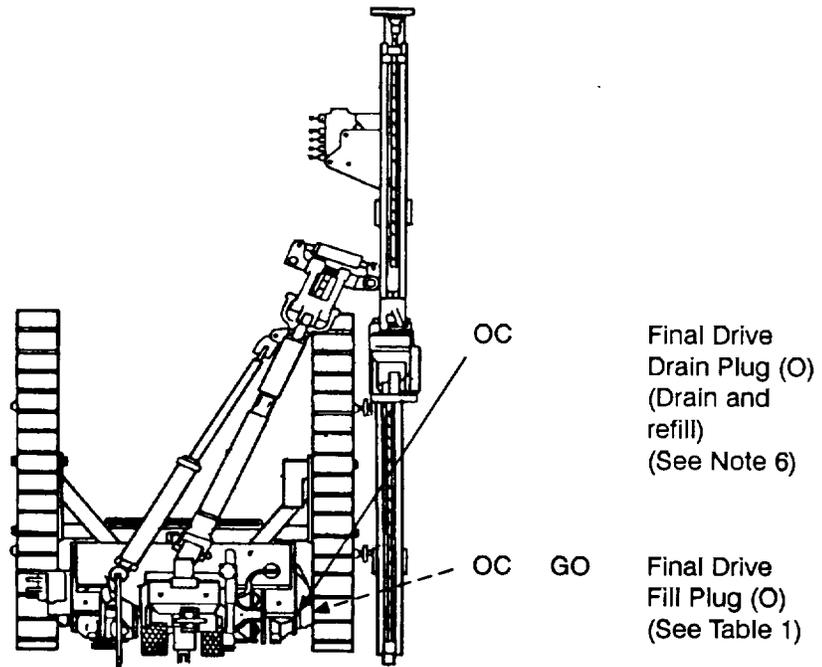


Figure 7. Lubrication Performed as a Result of Condition Monitoring

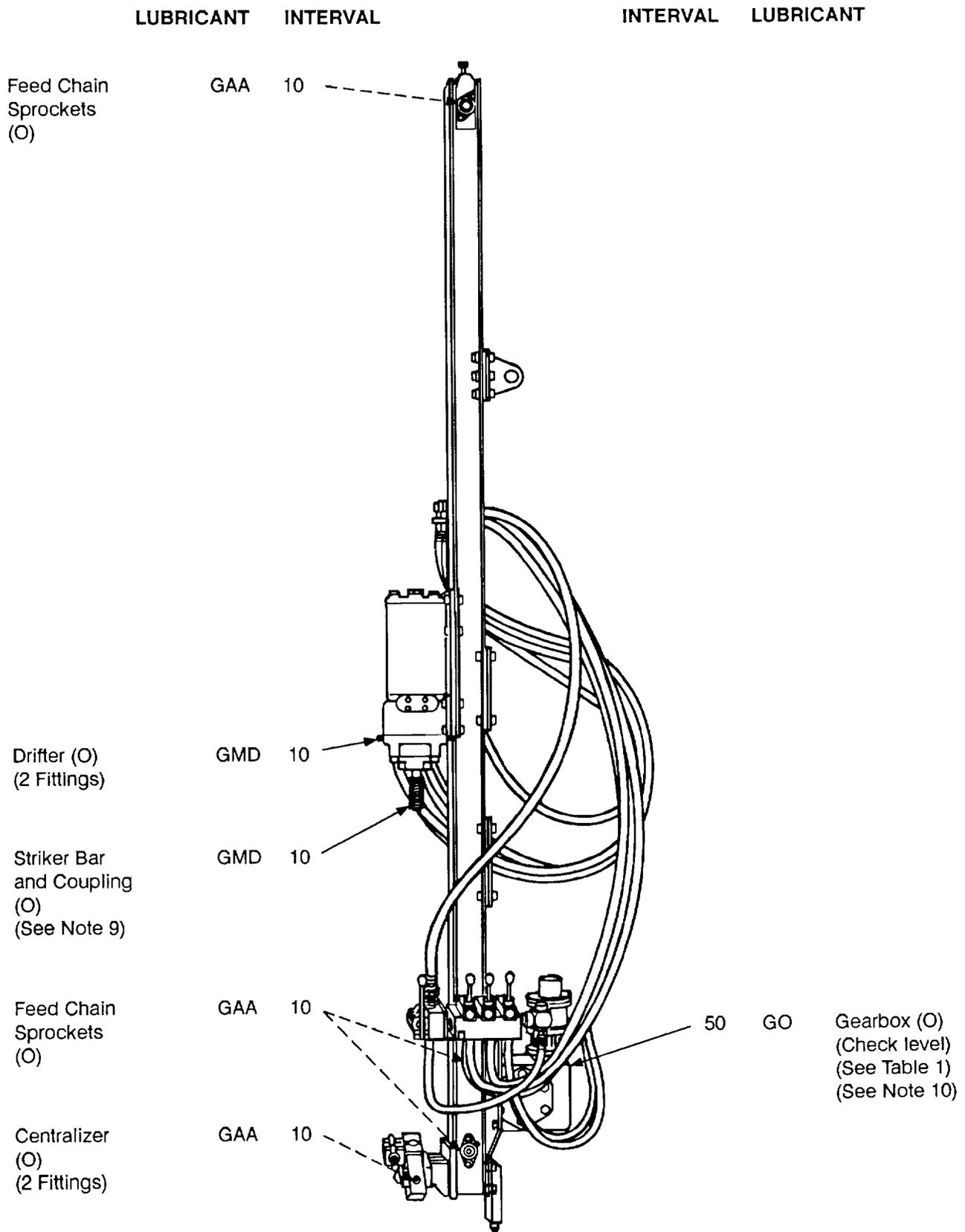


Figure 8. Lubrication Requirements for Retrofit Kit

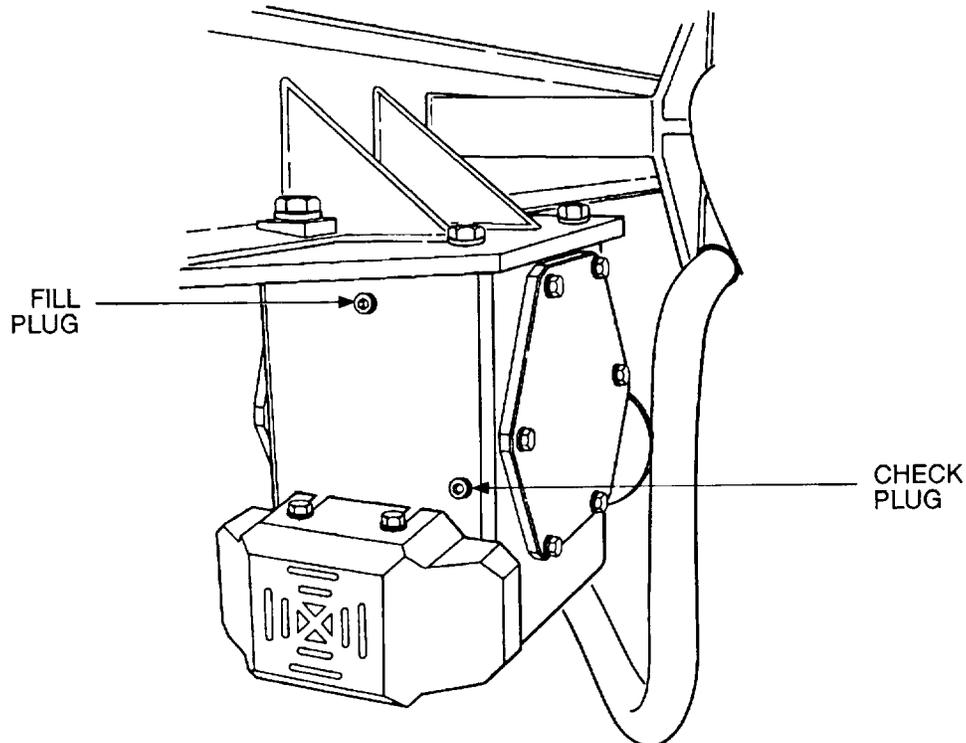
Table 1. Lubricant Table For Pneumatic Drill

Temperature Range	Lubricant Mil. Symbol Specification	Capacity	Interval	Man-hour
Above + 15°F (-9°C)	OE/HDO 30 MIL-L-2104	2 qt (1.89 l) (propelling air motors)	10 H	
		40 qt (37.84 l) (hydraulic reservoir)	50 H	
	GO 80W/90 MIL-L-2105	1 1/2 qt (1.42 l) (air feed motor)	50 H	
+40° to -15°F (-4° to -260C)	OEIHDO 10 MIL-L-2104	2 qt (1.89 l) (propelling air motors)	10 H	
		40 qt (37.84 l) (hydraulic reservoir)	50 H	
	GO 80W/90 MIL-L-2105	1 1/2 qt (1.42 l) (air feed motor)	50 H	
+ 40° to -65°F (+ 4 to -540C)	OEA MIL-L-46167	2 qt (1.89 l) (propelling air motors)	10 H	
		40 qt (37.94 l) (hydraulic reservoir)	50 H	
	GO 75W MIL-L-2105	1 1/2 qt (1.89 l) (air feed motor)	50 H	
All MIL-G-10924	GAA			
All MIL-G-21164	GMD			

NOTES:

- FOR OPERATION OF EQUIPMENT IN PROTRACTED COLD TEMPERATURES BELOW -15°F (-260C). Remove lubricants prescribed in Table 1 for temperatures above -15°F (-26°C). Relubricate with lubricants specified in Table 1 for temperatures below -15 F (-26 C). If OEA lubricant is required to meet the temperature ranges prescribed in Table 1, OEA lubricant is to be used in place of OE/HDO-10 lubricant for all temperature ranges where OE/HDO-10 is specified. For arctic operation, see FM 9-207.
- OIL CAN POINTS. Each 50 hours lubricate control linkage, clevises, control shaft slip joints, and all exposed adjusting threads with OE/HDO.
- HYDRAULIC TANK. Each 50 hours check level. Correct level is 5 inches below top of tank. Fill to level with OE/HDO.
- HYDRAULIC SYSTEM OIL STRAINER. Each 1000 hours remove strainer, clean with dry cleaning solvent, dry, and reinstall.
- HYDRAULIC SYSTEM FILTER. Each 1000 hours remove element, clean filter shell, and install new element. After replacement, operate hydraulic system for 5 minutes, check for leaks, check level, and bring to full mark.

6. FINAL DRIVE. Each 10 hours check level. Change gear lubricant only when required by maintenance action or contamination by water or other foreign material. After refill, operate for 5 minutes, check for leaks, and bring oil to full mark.
7. AIR FEED MOTOR. Each 50 hours check level. Change gear lubricant only when required by maintenance action.
8. Lubricating oil NSN 9150-00-142-9320, 55 gallon drum, is a rock drill oil for lubrication of drifter drill. An initial supply is included in SC 3820-97-CL-E10, Rock Drilling Equipment. If this oil is used in temperatures below 32°F (0°C) it should be diluted with kerosene at the ratio of 1 qt of kerosene to 3 qt of oil.
9. STRIKER BAR AND COUPLING. Lubricate striker bar, coupling, and drill steel threads whenever drill steel is changed
10. GEARBOX. With feedshell positioned horizontally, remove check plug. Oil should be at same level as check plug opening. If oil level is low, remove fill plug and add oil until it comes out of check plug opening. Install both plugs and clean up any spilled oil. Change gear oil annually.

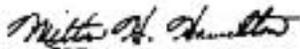


Copy of this lubrication order will remain with the equipment at all times; instructions contained herein are mandatory.

By Order of the Secretary of the Army:

GORDON R. SULLIVAN
General, United States Army
Chief of Staff

Official



MILTON H. HAMILTON
Administrative Assistant to the
Secretary of the Army
01901

Distribution:

To be distributed in accordance with DA Form 12-25-E, Block 4146, Operator, Unit maintenance requirements for LO 5-2350-239-12.

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P.S.—IF YOUR OUTFIT WANTS TO KNOW ABOUT YOUR RECOMMENDATION MAKE A CARBON COPY OF THIS AND GIVE IT TO YOUR HEADQUARTERS.

THE METRIC SYSTEM AND EQUIVALENTS

WEIGHT MEASURE

1 Centimeter = 10 Millimeters = 0.01 Meters = 0.3937 Inches
 1 Meter = 100 Centimeters = 1000 Millimeters = 39.37 Inches
 1 Kilometer = 1000 Meters = 0.621 Miles

WEIGHTS

1 Gram = 0.001 Kilograms = 1000 Milligrams = 0.035 Ounces
 1 Kilogram = 1000 Grams = 2.2 lb.
 1 Metric Ton = 1000 Kilograms = 1 Megagram = 1.1 Short Tons

LIQUID MEASURE

1 Milliliter = 0.001 Liters = 0.0338 Fluid Ounces
 1 Liter = 1000 Milliliters = 33.82 Fluid Ounces

SQUARE MEASURE

1 Sq. Centimeter = 100 Sq. Millimeters = 0.155 Sq. Inches
 1 Sq. Meter = 10,000 Sq. Centimeters = 10.76 Sq. Feet
 1 Sq. Kilometer = 1,000,000 Sq. Meters = 0.386 Sq. Miles

CUBIC MEASURE

1 Cu. Centimeter = 1000 Cu. Millimeters = 0.06 Cu. Inches
 1 Cu. Meter = 1,000,000 Cu. Centimeters = 35.31 Cu. Feet

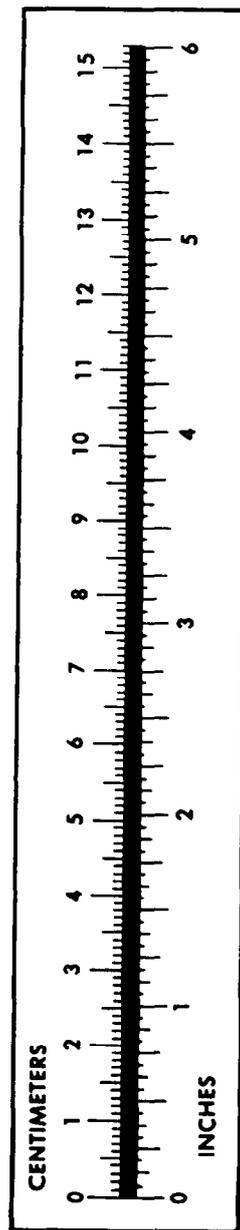
TEMPERATURE

$5/9(^{\circ}\text{F} - 32) = ^{\circ}\text{C}$
 212° Fahrenheit is equivalent to 100° Celsius
 90° Fahrenheit is equivalent to 32.2° Celsius
 32° Fahrenheit is equivalent to 0° Celsius
 $9/5^{\circ}\text{C} + 32 = ^{\circ}\text{F}$

APPROXIMATE CONVERSION FACTORS

TO CHANGE	TO	MULTIPLY BY
Inches	Centimeters	2.540
Feet	Meters	0.305
Yards	Meters	0.914
Miles	Kilometers	1.609
Square Inches	Square Centimeters	6.451
Square Feet	Square Meters	0.093
Square Yards	Square Meters	0.836
Square Miles	Square Kilometers	2.590
Acres	Square Hectometers	0.405
Cubic Feet	Cubic Meters	0.028
Cubic Yards	Cubic Meters	0.765
Fluid Ounces	Milliliters	29.573
its	Liters	0.473
arts	Liters	0.946
allons	Liters	3.785
Ounces	Grams	28.349
Pounds	Kilograms	0.454
Short Tons	Metric Tons	0.907
Pound-Feet	Newton-Meters	1.356
Pounds per Square Inch	Kilopascals	6.895
Miles per Gallon	Kilometers per Liter	0.425
Miles per Hour	Kilometers per Hour	1.609

TO CHANGE	TO	MULTIPLY BY
Centimeters	Inches	0.394
Meters	Feet	3.280
Meters	Yards	1.094
Kilometers	Miles	0.621
Square Centimeters	Square Inches	0.155
Square Meters	Square Feet	10.764
Square Meters	Square Yards	1.196
Square Kilometers	Square Miles	0.386
Square Hectometers	Acres	2.471
Cubic Meters	Cubic Feet	35.315
Cubic Meters	Cubic Yards	1.308
Milliliters	Fluid Ounces	0.034
Liters	Pints	2.113
Liters	Quarts	1.057
ers	Gallons	0.264
ms	Ounces	0.035
ograms	Pounds	2.205
Metric Tons	Short Tons	1.102
Newton-Meters	Pounds-Feet	0.738
Kilopascals	Pounds per Square Inch	0.145
ometers per Liter	Miles per Gallon	2.354
ometers per Hour	Miles per Hour	0.621



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